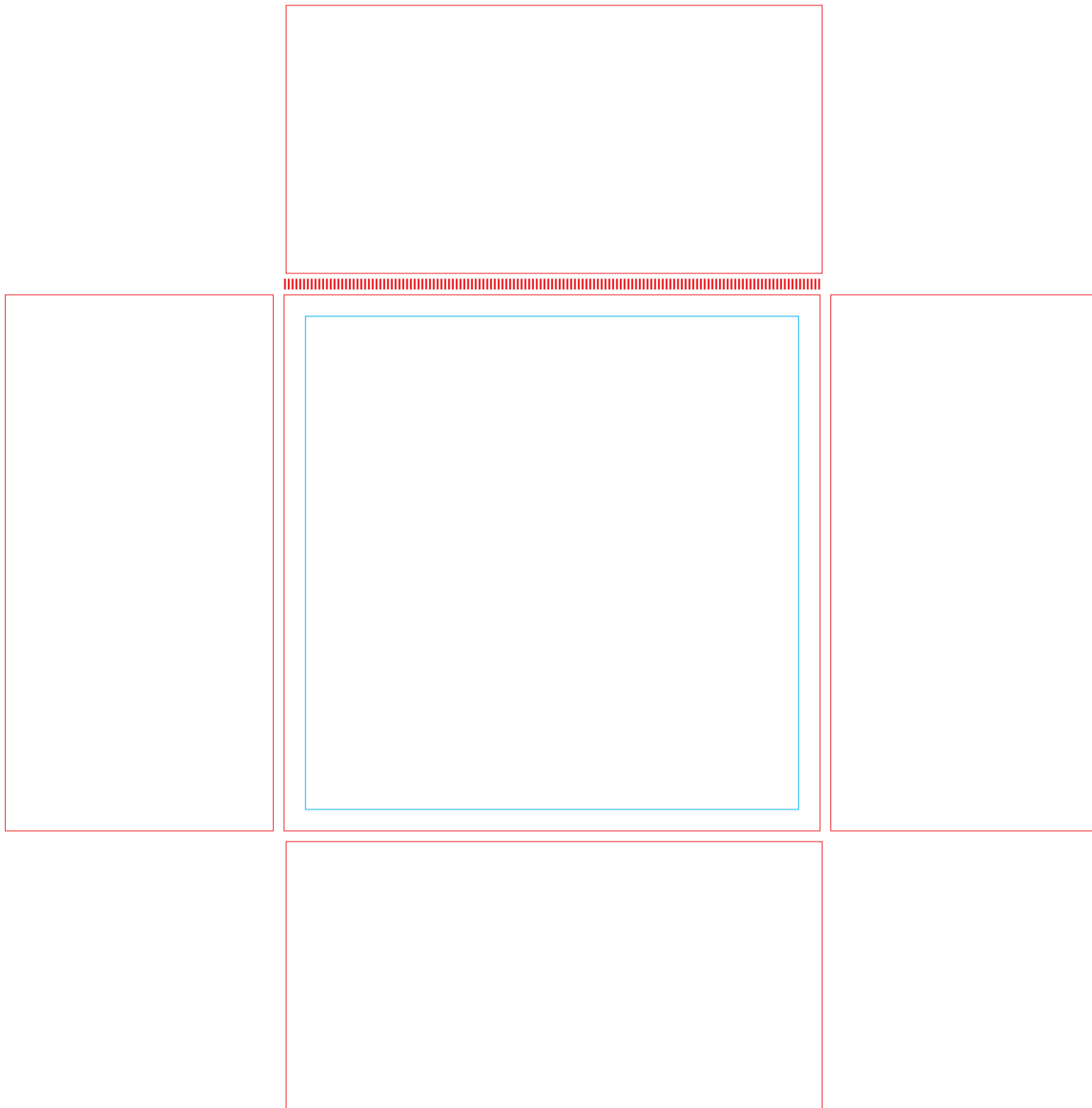# 100x100x50 mm

= max. print area